Dart Aerospace Ltd. Monday, 1/7/2008 11:28:37 AM Date Kim Johnston User: **Process Sheet** 1 : STUD **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 36593 **Estimate Number** : 11859 : D2374 Part Number P.O. Number **Drawing Number** · D2374 REV A : 1/7/2008 S.O. No. : This Issue : NC : N/A Prsht Rev. Project Number : 11 : MACHINED PARTS : A First Issue Type **Drawing Revision** : 34345 **Material** Previous Run **Due Date** : 1/25/2008 Qty: 40 Um: Each Written By Checked & Approved By Reformat; Made on Cobra KJ/RF : Est. Comment **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: MDELRINR1000 Delrin Round Bar 1" 1.0 Comment: Qty.: 0.1335 f(s)/Unit Total: 5.3382 f(s) Delrin Round Bar 1" Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRIN-R1.000) J.F. 08/0//14 HARDINGE 2.0 HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA156 and Dwg D2374 Deburr as required 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHIN Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 SECOND CHECK QC8 Comment: SECOND CHECK 5.0 HAAS1 HAAS CNC VERTICAL MACHINING #1 Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA156 and Dwg D2374 INSPECT PARTS AS THEY COME OFF MACHINE 6.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Page 1

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	y Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			,						
Part No	:	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	A:	Date:			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC		Corrective Action Section B	Verification	Approval Chief Eng	Approval QC Inspector				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng							
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NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_ Date: \_\_

Monday, 1/7/2008 11:28:37 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: STUD Customer: CU-DAR001 Dart Helicopters Services Job Number: 36593 Part Number: D2374 Job Number: Seq. #: Description: Machine Or Operation: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr as required SECOND CHECK 8.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_ FINAL INSPECTION/W/O RELEASE 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE 08.01.21 mi 2005/1/21 Job Completion

Dart Ae	rospace	e Ltd							
W/O:			WC	ORK ORDER CHANGES				····	
DATE	STEP	PROCEDURE CHANGE			Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory: NC	R: Yes	No <b>DQ</b>	A:	Date:	
					QA: N	/C Close	d:	_ Date: _	<del></del>
NCR:			WORK ORDI	ER NON-CONFORMANCI	E (NCR	2)			
DATE	STEP	Description of NC	Corrective Action Section		Verif		cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	gn &   Section		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

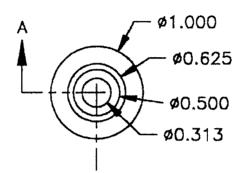
DART AEROSPACE LTD	Work Order:	36593		
Description: Stud	Part Number:	D2374		
Inspection Dwg: D2374 Rev: A		Page 1 of 1		

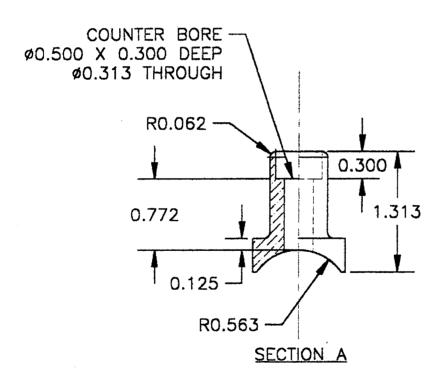
FIRST ARTICLE INSPECTION CHECKLIST								
		X First Ar	ticle	Prof	totype			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		nments	
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Ø0.313	+0.005/-0.000	Ø 312.						
R0.062	+/-0.010	R 0,062"			1		<u>.</u>	
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Measured by:	J. F./87	Audited by:			Prototype		N/A	
Date:	<b>3/3///</b> 3	Date:	08/01	17		Date:	N/A	
Rev Date	Change					Revised by	Approv#d	
Δ 05.04.25	New Issue					KI/IIM ~Z		





DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTE VICTORIA INTERNATIONAL AIRPORT, CANAD	-
CHECKED	APPROVED	DRAWING NO.	REV. A
Bus	4	D2374 SHE	ET 1 OF 1
DATE	· · · · · · · · · · · · · · · · · · ·	TILE	SCALE
95:02:24		STUD	1:1





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ENGINEERING

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WITHOUT NOTICE

WORK-ORDER

MATERIAL: DELRIN BLACK